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	~2 <sub>w</sub>
<b>5</b> 25X1	. Most of the spare parts as well as new tank engines delivered to the inetallation came from Muellrose. Only gear wheels, bevel wheels and intermediate gears were delivered from the USSR.
6.	Electric power is supplied to the repair shop through a high-tension transmission line. At present six transformer stations with a capacity of 315 KVA sach are available. Since these transformers are not adequate for the requirements of the installation, 6 new 500 KVA-transformers were ordered in February. They have not yet been delivered. An emergency generator is apparently not available. The output of the repair installation is detrimentally affected by a shortage of materials. Farticularly special steels, turning tools and steel wire are bottlenecks. For this reason, old material must often be used for the repair of tanks, which mostly are not up to the requirements to be met. Complaints by troop units are therefore a frequent occurrance.
7. _25X1	In early April, the German administration of the repair shop was deactivated. German manager Androschewski (fix) was transferred. In early June, about 650 German workers, employees and technical personnel were employed at the installation. According to a tabulation made by the East German Ministry for the Engineering Industry the machinery available at the repair installation represents a total value of 3,500,00 eastmarks.
25X1	From December 1952 until late May 1953, the monthly production target at the repair shop was about 19 overhauled tanks. This target was mostly met. The tanks which had been repaired were mostly shipped out at night. Outgoing shipments during the period under review included 3 T-34 tanks on 24 November, 5 T-34 tanks on 24 December and 2 T-34 tanks on 25 December.
25X1 25X1	In late November 1952, about 110 VP officer candidates arrived at Wuensdorf for training at the repair shop. The officer candidates  from Prenslaw remained at the installation until early February 1953.10  After 24 November, engineers and craftsmen from the Mirchmoeser tank repair shop continuously arrived at Wuensdorf. The German personnel at the Kirchmoeser installation is said to have been discharged. In February 1953, a portion of the personnel involved was sent to Neubrandenburg, another portion will allegedly be sent to Oranienburg.
10.	Three new blocks of duelling houses were scheduled to be erected in the northern section of the repair installation. After the material required had already been dalivered and excavation work started, the project was canceled on 17 April. Rumors had it that the repair shop was to be transferred from Wuensdorf in order to provide space for headquarters units from Earlshorst. 11
u.	In late December 1952, about 150 Soviet soldiers, about 18 years old, arrived at Guensdorf to be familiarised with the repair work done at the installation. Other Soviet soldiers arrived in May for the same purpose. In mid-April, German manager Androsechewski (fru) was transferred to some undetermined place. A total of 150 Garman workers was given notice for 1 June. Further German workers are to be discharged at a later date. Their places are to be filled by Soviet soldiers.
25X1 25X1	12 tanks on the perking lot of the installation. An additional 6 tanks arrived on 5 May.  35 to 40 tanks at the parking site. The tanks, which had apparently been unloaded during the night, were no longer seen on the following day. 12
25X1 25X1	On 30 January, a VP unit vacated their quarters at Mallensee (lake) which had been used for the duration of a training course at the tank repair shop. On 4 February, 11 canvas-covered trucks left Luts Kaserne.
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25X1			A 1 MYRY 1 3 Third of an						
14.	In early March, the	Wuensdorf tank repair shop was I-34 tanks were repaired at the	redesignated "Field Division						
	the spare parts were	e delivered by other installati	ons, carburetors from Cottbus,						
	cateroillar tracks from Dynaburg, and radio transmitters from the RFT radio								
	engineering plant at Dabendorf. All the German workers employed at the instal tion will reportedly be discharged. A total of 250 workers has already been								
	given notice for 30	May. Soviet soldiers have been	familiarized with the work						
	done at the installa	ation for some time. However, to are unsatisfactory. 14 Ef	he experiences made with forts have been initiated						
	to transfer the skil	lled workers from Wuensdorf to	the tank repair shop in Neu-						
	brandenburg, 5	From 1 January through 8 June 1	953, 105 T-34 tanks were						
	dismantled at the in overhaul, were shipp	nstallation, while 70 tanks, whose out.	ich nad undergobe general						
25X1									
15 <b>.</b>	All the German work	ers of the installation, a tots June. The discharged workers w	l of about 800 men, were						
	apply for work at th	he repair shops in Brandenburg	or Kirchmoeser. 14 In						
	the first 6 months	of 1953, the monthly production	target at the installation						
	was 25 tanks. However	er, this target was never met tunskilled Soviet soldiers who	pecause of a shortage of materials had to be familiarized with						
•	the work done at the	e installation.							
25X1									
	Comment. Thes	s special shifts are inserted f	or propaganda reasons.						
25X1									
_									
25X1	Comment. It i	s believed that the German work 2,000 men, is employed for the	force of the installation,						
25X1	parts. These German	workers do not participate in	the disassembly or assembly						
25X1	of tanks.	Outgoing rail	shipments of tank spare parts						
25X1	have been confirmed	4							
25X1 🗀		transfer of German personnel fr	com Kirchmoeser to Wuensdorf						
25X1	has also been repor								
25X1 $\square$		establishment in Neubrandenbu	rg of a KVP tank repair shop						
25X1	was reported previo								
	Convent. For	sketch of the Wuensdorf tank re	epair shop ,						
25X1	to exist in Wurzen	and Alt Luedersdorf. The information	ngines were previously known mation that tank engines were						
25X1	henceforth be repai	red also at Wuensdorf is notew	orthy.						
25X1 🗀	Comment. Info	rmation on a new tank sight to	be used at night was trans-						
25X1	mitted previously.	Since	all efforts to varify this						
	information have be seen at Wuensdorf.	en in vain, it must be doubted	that such sights have been						
25X1 $\square$	Comment. For t	abulation of machine tools avai	ilable at Wuensdorf, see Annex.						
25X1 □	Comment. Thes	e shipments were reported prev	iously.						
	Comment. Info	rmation on the organization of	such courses designed to						
25X1 └─	train technical VP	officers and mechanics to be ex	mployed at VP tank repair						
25X1	shops was first obt	ained in late	e 1952.						
25X1	Comment. Plan	s to move Soviet headquarters :	from Karlshorst to Wuensdorf						
25X1	were known previous	ly. Some headquarters have air	eady been transferredeank repair shop will be trans-						
25X1	Serred from Wuensdo	rf was received for the first	time and is believed to be						
25X1	improbable. The run	or may have its origin in the	discharge of German workers						
	and the transfer of burg.	skilled personnel to the future	re VP repair shop in Neubranden-						
	was go	25X1							
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[	Comment. Information	that the German works	ers were given notice was also uires confirmation.

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## Tabulation of Machine Tools Available at the Wuensdorf Tank Repair Shop,

## Status of late March 1953

Type of Machinery	Type Designation	Number of Units Available	Turning Length and Stroke	Diameter over Bed in mm	Diameter over Carriage in mm	Diameter at Bend (Kroepfung) in mm
Kaerger lathes	D.L. 3 D.L. 3 D.L. 2	26 2 2	1000 1500 1000	200 200 200	120 120 120	•/• •/•
Meuselwitz	B.R. 63	15	2000	31.5	200	450
Niles	No 4 No 6 No 8 No 8 No 8	6 3 1 1 3 2	1000 1600 1600 2000 2500 3150	31.5 31.5 400 560 560 560	180 180 240 305 305 305	305 305 245 560 560 560
Turret lathes	K. 275	· <b>1</b>	1800	700	./.	3000
Vertical boring and turning mills	E 105	2	625	./.	525	./.
Backing-off lathes	D.H.U. 225	1	500	450	250	0/0
Turret lathes	D.R.V.W. 50 D.S. 28 D.C. 25	6 5 5	600 380 380	400 300 300	300 120 120	·/· ·/·
Crankshaft grind- ing machines	K.W.S. 4	4	2000	630	120	./.
Surface grind- ing machines	H.F. 30/1000	1	1000	300	./.	./.
Cylindrical grind- ing machines	s.R.V. 11	2	800	240	./.	۵/۵
	S.R.A. 300 S.R.D. S.R.S. 125	2 1 1	1500 800 200	300 240 125	·/·	0/0 0/0
Surface grind- ing machines	S.W.H. 6/49	2	600	200	·/·	·/·
Circular grind- ing machines	606	3	350	300	a r o	./.
Universal grind- ing machines	S.U.W. 200	2	600	200	·/·	./.
Horizontal machines	H.D.S. 600	2	600	250	./.	./.
Woten-type grinding machines	R.J.N.	3	150	100	./.	./.
Horizontal milling machines	F.W. 300	9	590	380	·/·	./.
Vertical willing machines	I.A.V.	2	450	300	·/·	./.
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-	3	Annex	

	Designation	umber of Units Vailable	Turning Length and Stroke	Diameter over Bed in mm	over	Diameter at Bend (Kroepfung) in mm	Bore in mm
Gear bobbing machines	Z.W.F. 8 Z.W.F. 5	2 1	<b>77</b> 0 500	300 250	./.	a/a a/a	TRO DI I MINISTERIO DE PARTICIPA DE PARTICIPA DE CONTROL DE CONTROL DE CONTROL DE CONTROL DE CONTROL DE CONTROL DE C
Pee-Wee	IA	2	116	80	1/0	./.	
Horizontal boring machines	P.F. 80	1.	900	800	./.		45
Radial boring machines	P.R. 80/250	00 1	1750	1600	·/·	٠/٠	<b>5</b> 0
Upright drills	B.K. 40 B.S. 25 H.B. 6. III	2 7 13 4	1120 1120 400 500	355 315 200 250	./. ./.	./a ./. ./.	40 40 13 20
Circular metal saws	S.g.K.K. 12	250 1	400	450	o/o	·/·	
Power hacksaws	s. 16	3	./.	160	·/·	./.	
Shaping machines	St.W. 630 W.H. 1	3 3	700 str 435 "	oke 720 wi 580 "	dth 250 he 400 "		
Shapers	S.M. 40	2	600	900			
Hydraulic presses	v. 25 z	2	500	350			
Punching machines	A.M.P. 60 A.M.P. 30	RI 1 3	377 310	245 195			
Hydraulic presses	K.P.S. 250 K.P.S. 63	2 3	490 300	1 m <sup>2</sup> C,5 m <sup>2</sup>			
Compressed air hammers		3	385 mm	350 mm			
Broaching machines	R.W.H. 15	1	1300 "	600 "			
Gear cutting machines	S.S.M. 1 S.S.M.O.	1 1	150 80	100 <b>0</b> 250			
Thread cutting machines	G.W.F.	1	250	200			
Finnish cutting machines	F.K. 40	1	400	400			
Twist drill relies grinding machines	f Sp.0/30	2	500	80			
Groove grinding machines	F.S.I.E.K.	1	1400	520			
Punching tool	E.W.F. 10	2 2	5X1				
	SECPET/						